

# Zurcon® Rimseal



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Single-acting

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Rubber-energized plastic-faced seal

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**Material:**

Zurcon® and Elastomer

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## ■ Zurcon® Rimseal\*



### ■ Description

When the application requirements make high demands on leakage control and reliability, a redundant sealing system is necessary to ensure reliable sealing of hydraulic cylinders at the piston rod.

### METHOD OF OPERATION

Zurcon® Rimseal is an elastomer energized seal element. The changes in seal position in the groove, necessary for optimum sealing function, are guaranteed by the combination of the two parts: the O-Ring and seal ring.

In order to achieve a contact force increasing sealing effect with increasing pressure, the seal has a chamfer on the low pressure side which causes the seal to tilt slightly so that the seal ring is forced against the side of the groove. This creates an area of maximum pressure at the edge of the seal.

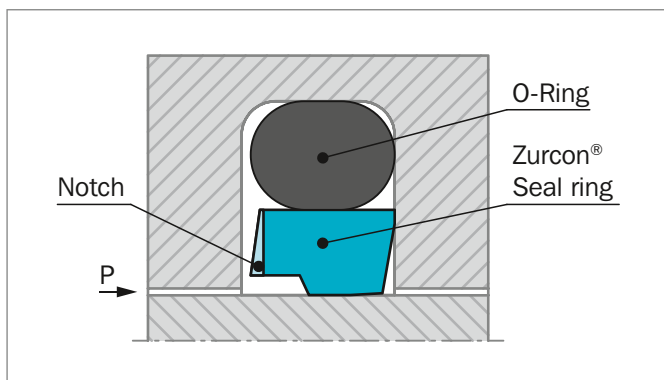


Figure 30: Zurcon® Rimseal

When Zurcon® Rimseal is used in a system with a double-acting scraper DA24 (DA22, DA17, DA27, Excluder® 2 resp. 5 or 500), the sealing function of the system must be assured even if pressure build-up occurs between Rimseal and the double-acting scraper.

The high-pressure side of the seal ring also has a chamfer which, in the event of a build-up of pressure behind Rimseal, comes into contact with the flank of the groove. Rimseal moves in the groove so that a contact pressure distribution is obtained on the rod which enhances the back-pumping effect.

\* Patent No.: EP 0 670 444

### ADVANTAGES

- High static and dynamic sealing effect
- Low friction for reduced power loss
- High wear resistance for long service life
- Small groove
- Easy installation
- ISO 7425-2 grooves optional
- Available for any diameter from 8 to 2,200 mm

### APPLICATION EXAMPLES

- Mobile hydraulics
- Standard cylinders
- Machine tools
- Injection molding machines
- Presses

### OPERATING CONDITIONS:

<b>Pressure:</b>	In tandem system: Up to 60 MPa As an individual element: 25 MPa
<b>Velocity:</b>	5 m/s with short strokes <1 m in tandem system
<b>Temperature:</b>	-45 °C to +110 °C depending on O-Ring material
<b>Media:</b>	Hydraulic fluids <ul style="list-style-type: none"> <li>- Mineral oil</li> <li>- Synthetic and natural esters</li> <li>- HEES, HETG up to +60 °C</li> <li>- Flame retardant fluids HFA, HFC</li> </ul>
<b>Clearance:</b>	The maximum permissible radial clearance $S_{max}$ is shown in Table 22, as a function of the operating pressure and functional diameter.

### IMPORTANT NOTE

The above data are maximum values and cannot be used at the same time, e.g. the maximum operating speed depends on material type, pressure, temperature and gap value. Temperature range also depends on media.



## SERIES

Zurcon® Rimseal is a system seal and is preferably used in tandem sealing systems in conjunction with Stepseal® 2K. For this reason the type series are identical with those for Stepseal® 2K.

Table 22 shows the relationship between the series number according to the seal diameter range and the different application class sizes:

Standard application	RR13
Light application	RR15
Heavy-duty application	RR11

## REDUNDANT SEALING SYSTEM

Redundant sealing systems are used where the application conditions no longer permit reliable sealing over the demanded service life with a single seal.

The tandem sealing system is particularly important during cold starts when, due to the very high viscosity of the oil, the primary seal allows oil to pass as the piston rod is extended. In the tandem system the oil is heated as a result of the friction at the primary seal and is then reliably wiped off - at a now lower viscosity - by the secondary seal, the Zurcon® Rimseal.

As the piston rod is retracted, the oil is stored in the reservoir between the seals, and is then pumped back against the system pressure by the hydrodynamics in the seal clearance of Stepseal® 2K.

Particularly with strokes of more than 1 meter, measures have to be taken to provide a storage chamber between the seals.

Rimseal is designed to have the back-pumping effect necessary when using a double-acting scraper in the rod sealing system.

Figure 31 shows a redundant rod seal system consisting of Stepseal® 2K, Rimseal and Scraper DA22 with corresponding wear ring arrangement.

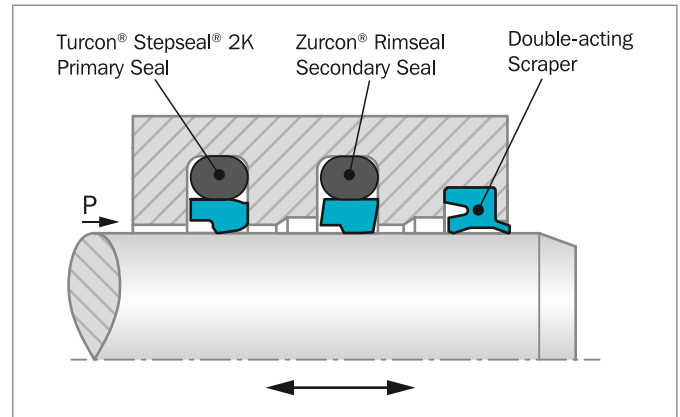


Figure 31: Zurcon® Rimseal in tandem configuration

The optimum rod sealing system for hydraulic cylinders subject to heavy loads should consist of three elements:

- 1) Turcon® Stepseal® 2K used as a primary seal. This seal element offers the back-pumping property necessary for redundant rod seal systems.
- 2) Zurcon® Rimseal as the secondary seal in this system to ensure reliable sealing of thin oil films at low secondary pressures. A Zurcon® material (polyurethane Shore D 58) is used combined with a new seal profile.
- 3) The final outer element of the redundant sealing system is a double-acting scraper seal (e.g. DA24, DA22, DA17, DA27. Turcon® Excluder® 2 resp. 5 or Zurcon® Excluder® 500).

The sealing system thus consists of three independent lip seals installed in line, in which the hardness of the material decreases from the pressure side to the atmospheric side.

## INSTALLATION INSTRUCTIONS

Zurcon® Rimseal is installed according to information at page 37 and 38.

Closed groove installation applies the same dimensions as Turcon® Stepseal® 2K in Table 2 auf Seite 35.

## MATERIAL

### Zurcon® Rimseal in Zurcon® Z54

For light to heavy applications with linear movements in mineral oils and other media according to the Technical Data. Rimseal in Zurcon® Z54, special polyurethane 58 Shore D, is available in the following material combinations as standard:

O-Ring:           NBR 70 Shore A                   N  
                       NBR 70 Shore A Low temp.    T

Set code:        Z54N or Z54T



## Installation Recommendation

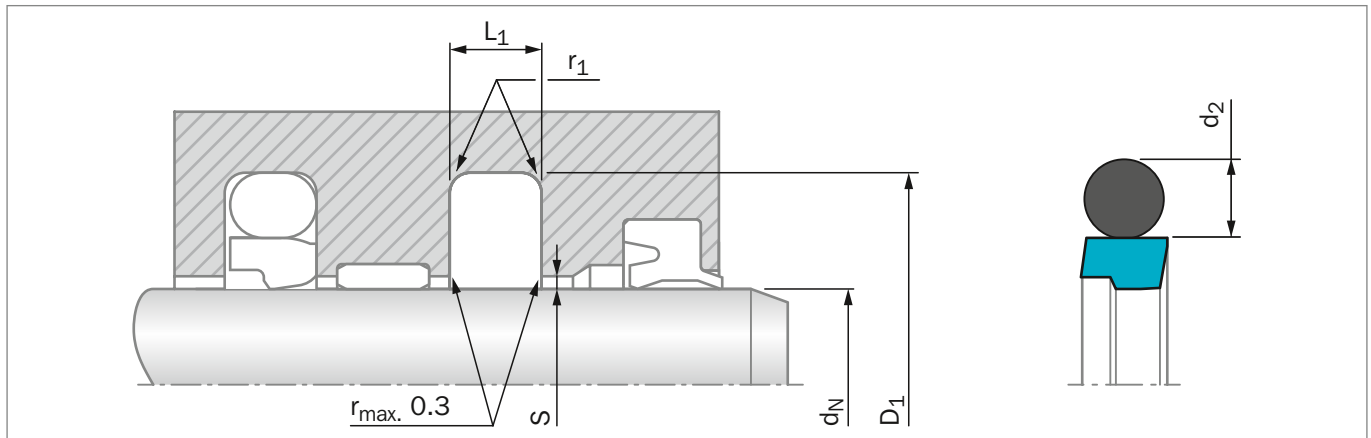


Figure 32: Installation Drawing

Table 22: Installation Dimensions – Standard Recommendations

Rod Diameter $d_N$ f8/h9			Groove Diameter	Groove Width	Radius	Radial Clearance $S_{max}^*$		O-Ring Cross Section
Series No. RR 13 Standard Application	Series No. RR 15 Light Application	Series No. RR 11 Heavy Duty Application	$D_1$ H9	$L_1 + 0.2$	$r_1$ max	10 MPa	20 MPa	$d_2$
8 - 18.9	19 - 37.9	-	$d_N + 7.3$	3.2	0.6	0.40	0.25	2.62
19 - 37.9	38 - 199.9	8 - 18.9	$d_N + 10.7$	4.2	1.0	0.40	0.25	3.53
38 - 199.9	200 - 255.9	19 - 37.9	$d_N + 15.1$	6.3	1.3	0.50	0.30	5.33
200 - 255.9	256 - 649.9	38 - 199.9	$d_N + 20.5$	8.1	1.8	0.60	0.35	7.00
256 - 649.9	650 - 999.9	200 - 255.9	$d_N + 24.0$	8.1	1.8	0.60	0.35	7.00
650 - 999.9	1,000 - 2,200	256 - 649.9	$d_N + 27.3$	9.5	2.5	0.70	0.50	8.40
1,000 - 2,200	-	650 - 999.9	$d_N + 38.0$	13.8	3.0	1.00	0.70	12.00**

Installation in closed grooves from diameters > 18 mm. Also for installation according to ISO 7425-2.

\* Installed as secondary seal utilize  $S_{max}$  of the primary seal.

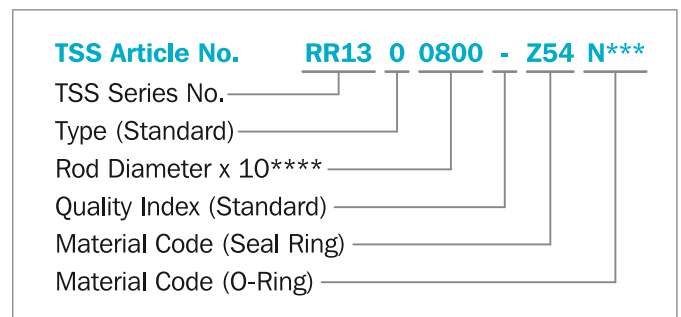
\*\*All O-Rings with 12 mm cross section are delivered as a special profile ring.

### ORDERING EXAMPLE

Zurcon® Rimseal complete with O-Ring, standard application:

<b>Series:</b>	RR13 from Table 22
<b>Rod diameter:</b>	$d_N = 80.0$ mm
<b>TSS Part No.:</b>	RR1300800 from Table 23

Select material Z54. The corresponding code numbers are appended to the TSS Part No. Together these form the TSS Article Number. The TSS Article Number for all intermediate sizes can be determined by following the example:



\*\*\* Zurcon® Rimseal is always supplied as a set with a Nitrile O-Ring, code N or T. See page 68 O-Ring Code.

\*\*\*\* For diameters  $d_N \geq 1,000.0$  mm multiply only by factor 1.  
Example: RR13 for diameter  $d_N = 1,200.0$  mm.  
TSS Article No.: RR13**X1200** - Z54N.



Table 23: Installation Dimensions / TSS Article No.

Rod	Groove Dia.	Groove Width	TSS Article No. *	O-Ring Size	Rod	Groove Dia.	Groove Width	TSS Article No. *	O-Ring Size
$d_N$ f8/h9	$D_1$ H9	$L_1$ +0.2			$d_N$ f8/h9	$D_1$ H9	$L_1$ +0.2		
8.0	15.3	3.2	RR1300080-Z54N	10.77 x 2.62	95.0	110.1	6.3	RR1300950-Z54N	100.97 x 5.33
10.0	17.3	3.2	RR1300100-Z54N	12.37 x 2.62	100.0	115.1	6.3	RR1301000-Z54N	107.32 x 5.33
12.0	19.3	3.2	RR1300120-Z54N	13.94 x 2.62	105.0	120.1	6.3	RR1301050-Z54N	110.49 x 5.33
14.0	21.3	3.2	RR1300140-Z54N	17.12 x 2.62	110.0	125.1	6.3	RR1301100-Z54N	116.84 x 5.33
16.0	23.3	3.2	RR1300160-Z54N	18.72 x 2.62	110.0	130.5	8.1	RR1101100-Z54N	116.89 x 7.00
18.0	25.3	3.2	RR1300180-Z54N	20.29 x 2.62	115.0	130.1	6.3	RR1301150-Z54N	120.02 x 5.33
20.0	27.3	3.2	RR1500200-Z54N	21.89 x 2.62	120.0	135.1	6.3	RR1301200-Z54N	126.37 x 5.33
20.0	30.7	4.2	RR1300200-Z54N	23.40 x 3.53	125.0	140.1	6.3	RR1301250-Z54N	129.54 x 5.33
22.0	29.3	3.2	RR1500220-Z54N	25.07 x 2.62	125.0	145.5	8.1	RR1101250-Z54N	132.72 x 7.00
22.0	32.7	4.2	RR1300220-Z54N	26.58 x 3.53	130.0	145.1	6.3	RR1301300-Z54N	135.89 x 5.33
25.0	32.3	3.2	RR1500250-Z54N	26.64 x 2.62	135.0	150.1	6.3	RR1301350-Z54N	142.24 x 5.33
25.0	35.7	4.2	RR1300250-Z54N	29.75 x 3.53	140.0	155.1	6.3	RR1301400-Z54N	145.42 x 5.33
28.0	35.3	3.2	RR1500280-Z54N	29.82 x 2.62	145.0	160.1	6.3	RR1301450-Z54N	151.77 x 7.00
28.0	38.7	4.2	RR1300280-Z54N	32.92 x 3.53	150.0	165.1	6.3	RR1301500-Z54N	158.12 x 5.33
30.0	37.3	3.2	RR1500300-Z54N	32.99 x 2.62	150.0	170.5	8.1	RR1101500-Z54N	158.12 x 7.00
30.0	40.7	4.2	RR1300300-Z54N	34.52 x 3.53	155.0	170.1	6.3	RR1301550-Z54N	158.12 x 5.33
32.0	39.3	3.2	RR1500320-Z54N	34.59 x 2.62	160.0	175.1	6.3	RR1301600-Z54N	164.47 x 5.33
32.0	42.7	4.2	RR1300320-Z54N	36.09 x 3.53	160.0	180.5	8.1	RR1101600-Z54N	170.82 x 7.0
35.0	42.3	3.2	RR1500350-Z54N	37.77 x 2.62	165.0	180.1	6.3	RR1301650-Z54N	170.82 x 5.33
35.0	45.7	4.2	RR1300350-Z54N	37.70 x 3.53	170.0	185.1	6.3	RR1301700-Z54N	177.17 x 5.33
36.0	43.3	3.2	RR1500360-Z54N	39.34 x 2.62	175.0	190.1	6.3	RR1301750-Z54N	183.52 x 5.33
36.0	46.7	4.2	RR1300360-Z54N	40.87 x 3.53	180.0	195.1	6.3	RR1301800-Z54N	183.52 x 5.33
40.0	50.7	4.2	RR1500400-Z54N	44.04 x 3.53	180.0	200.5	8.1	RR1101800-Z54N	189.87 x 7.00
40.0	55.1	6.3	RR1300400-Z54N	43.82 x 5.33	185.0	200.1	6.3	RR1301850-Z54N	189.87 x 5.33
45.0	55.7	4.2	RR1500450-Z54N	50.39 x 3.53	190.0	205.1	6.3	RR1301900-Z54N	196.22 x 5.33
45.0	60.1	6.3	RR1300450-Z54N	50.17 x 5.33	200.0	220.5	8.1	RR1302000-Z54N	208.92 x 7.00
50.0	60.7	4.2	RR1500500-Z54N	53.57 x 3.53	210.0	230.5	8.1	RR1302100-Z54N	215.27 x 7.00
50.0	65.1	6.3	RR1300500-Z54N	56.52 x 5.33	220.0	240.5	8.1	RR1302200-Z54N	227.97 x 7.00
55.0	65.7	4.2	RR1500550-Z54N	59.92 x 3.53	230.0	250.5	8.1	RR1302300-Z54N	240.67 x 7.00
55.0	70.1	6.3	RR1300550-Z54N	59.69 x 5.33	240.0	260.5	8.1	RR1302400-Z54N	253.37 x 7.00
56.0	71.1	6.3	RR1300560-Z54N	62.87 x 5.33	250.0	270.5	8.1	RR1302500-Z54N	266.07 x 7.00
60.0	70.7	4.2	RR1500600-Z54N	63.09 x 3.53	260.0	284.0	8.1	RR1302600-Z54N	266.07 x 7.00
60.0	75.1	6.3	RR1300600-Z54N	66.04 x 5.33	280.0	304.0	8.1	RR1302800-Z54N	291.47 x 7.00
63.0	73.7	4.2	RR1500630-Z54N	66.27 x 3.53	300.0	324.0	8.1	RR1303000-Z54N	316.87 x 7.00
63.0	78.1	6.3	RR1300630-Z54N	69.22 x 5.33	310.0	334.0	8.1	RR1303100-Z54N	316.87 x 7.00
65.0	80.1	6.3	RR1300650-Z54N	69.22 x 5.33	320.0	344.0	8.1	RR1303200-Z54N	329.57 x 7.00
70.0	85.1	6.3	RR1300700-Z54N	75.57 x 5.33	340.0	364.0	8.1	RR1303400-Z54N	354.97 x 7.00
75.0	90.1	6.3	RR1300750-Z54N	81.92 x 5.33	350.0	374.0	8.1	RR1303500-Z54N	367.67 x 7.00
80.0	90.7	4.2	RR1500800-Z54N	85.32 x 3.53	360.0	384.0	8.1	RR1303600-Z54N	367.67 x 7.00
80.0	95.1	6.3	RR1300800-Z54N	85.09 x 5.33	380.0	404.0	8.1	RR1303800-Z54N	393.07 x 7.00
85.0	100.1	6.3	RR1300850-Z54N	91.44 x 5.33	400.0	424.0	8.1	RR1304000-Z54N	417.96 x 7.00
90.0	105.1	6.3	RR1300900-Z54N	94.62 x 5.33	420.0	444.0	8.1	RR1304200-Z54N	430.66 x 7.00





Rod	Groove Dia.	Groove Width	TSS Article No. *	O-Ring Size
$d_N$ f8/h9	$D_1$ H9	$L_1$ +0.2		
450.0	474.0	8.1	RR1304500-Z54N	468.76 x 7.00
480.0	504.0	8.1	RR1304800-Z54N	494.16 x 7.00
500.0	524.0	8.1	RR1305000-Z54N	506.86 x 7.00
600.0	624.0	8.1	RR1306000-Z54N	608.08 x 7.00
610.0	634.0	8.1	RR1306100-Z54N	633.48 x 7.00
620.0	644.0	8.1	RR1306200-Z54N	633.48 x 7.00
630.0	654.0	8.1	RR1306300-Z54N	658.88 x 7.00
640.0	664.0	8.1	RR1306400-Z54N	658.88 x 7.00
650.0	677.3	9.5	RR1306500-Z54N	663.00 x 8.40
656.0	683.3	9.5	RR1306560-Z54N	669.00 x 8.40
660.0	687.3	9.5	RR1306600-Z54N	673.00 x 8.40
680.0	707.3	9.5	RR1306800-Z54N	693.00 x 8.40
685.0	712.3	9.5	RR1306850-Z54N	698.00 x 8.40
700.0	724.0	8.1	RR1507000-Z54N	712.00 x 7.00
700.0	727.3	9.5	RR1307000-Z54N	713.00 x 8.40
710.0	737.3	9.5	RR1307100-Z54N	723.00 x 8.40
730.0	757.3	9.5	RR1307300-Z54N	743.00 x 8.40
760.0	787.3	9.5	RR1307600-Z54N	773.00 x 8.40
765.0	792.3	9.5	RR1307650-Z54N	778.00 x 8.40
780.0	807.3	9.5	RR1307800-Z54N	793.00 x 8.40
790.0	817.3	9.5	RR1307900-Z54N	803.00 x 8.40
800.0	827.3	9.5	RR1308000-Z54N	813.00 x 8.40
810.0	837.3	9.5	RR1308100-Z54N	823.00 x 8.40
820.0	847.3	9.5	RR1308200-Z54N	833.00 x 8.40
830.0	857.3	9.5	RR1308300-Z54N	843.00 x 8.40
850.0	877.3	9.5	RR1308500-Z54N	863.00 x 8.40
870.0	897.3	9.5	RR1308700-Z54N	883.00 x 8.40
880.0	907.3	9.5	RR1308800-Z54N	893.00 x 8.40
885.0	912.3	9.5	RR1308850-Z54N	898.00 x 8.40
890.0	917.3	9.5	RR1308900-Z54N	903.00 x 8.40
930.0	957.3	9.5	RR1309300-Z54N	943.00 x 8.40
955.0	982.3	9.5	RR1309550-Z54N	968.00 x 8.40
1,000.0	1,038.0	13.8	RR13X1000-Z54N	1,016.00 x 12.00
1,035.0	1,073.0	13.8	RR13X1035-Z54N	1,051.00 x 12.00
1,040.0	1,067.3	9.5	RR15X1040-Z54N	1,053.00 x 8.40
1,040.0	1,078.0	13.8	RR13X1040-Z54N	1,056.00 x 12.00
1,050.0	1,077.3	9.5	RR15X1050-Z54N	1,063.00 x 8.40
1,050.0	1,088.0	13.8	RR13X1050-Z54N	1,066.00 x 12.00
1,100.0	1,138.0	13.8	RR13X1100-Z54N	1,116.00 x 12.00
1,120.0	1,147.3	9.5	RR15X1120-Z54N	1,133.00 x 8.40
1,120.0	1,158.0	13.8	RR13X1120-Z54N	1,136.00 x 12.00
1,200.0	1,227.3	9.5	RR15X1200-Z54N	1,213.00 x 8.40

Rod	Groove Dia.	Groove Width	TSS Article No. *	O-Ring Size
$d_N$ f8/h9	$D_1$ H9	$L_1$ +0.2		
1,200.0	1,238.0	13.8	RR13X1200-Z54N	1,216.00 x 12.00
1,330.0	1,357.3	9.5	RR15X1330-Z54N	1,343.00 x 8.40
1,330.0	1,368.0	13.8	RR13X1330-Z54N	1,346.00 x 12.00
1,500.0	1,527.3	9.5	RR15X1500-Z54N	1,513.00 x 8.40
1,500.0	1,538.0	13.8	RR13X1500-Z54N	1,516.00 x 12.00
1,600.0	1,638.0	13.8	RR13X1600-Z54N	1,616.00 x 12.00
2,000.0	2,038.0	13.8	RR13X2000-Z54N	2,016.00 x 12.00

The rod diameters in **bold** type are in accordance with the recommendations of ISO 3320.

Other dimensions and all intermediate sizes up to 2,200 mm diameter including imperial (inch) sizes can be supplied.

\* TSS Article Number incl. of NBR O-Ring.

For application of low-temperature O-Ring, please use Material Set Code Z54T instead of Z54N

All O-Rings with 12 mm cross section are delivered as special profile ring.

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# Zurcon® Rimseal IM



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Injection Molded (IM)

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Single-acting

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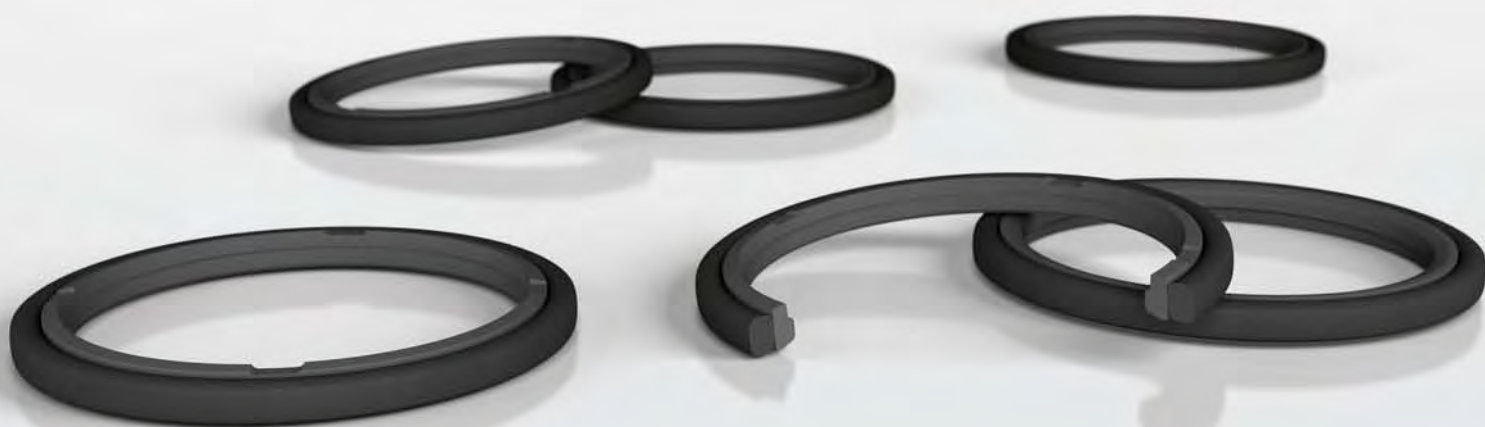
Rubber-energized plastic-faced seal

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**Material:**

Zurcon® Z13 and Elastomer

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## Zurcon® Rimseal IM



### Description

Zurcon® Rimseal IM is an O-Ring energized rod seal designed for high demanding applications, with manufacturing feasible by both injection molding and by lathing from injection molded TPU Zurcon® tubes.

Zurcon® Rimseal IM is an asymmetric rod seal with a slipper ring made of Zurcon® Z13, fitting into both Stepseal® and ISO 7425-2 grooves.

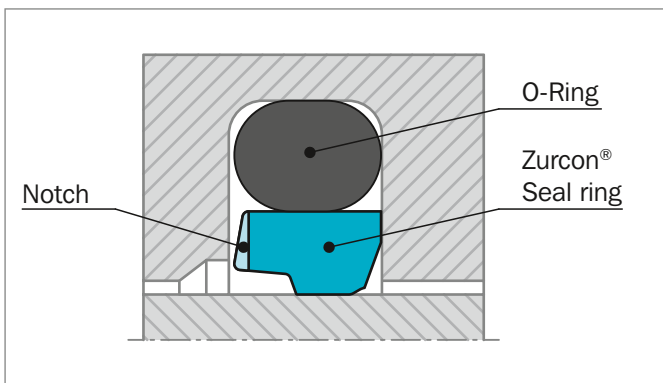


Figure 33: Zurcon® Rimseal IM

Contact length and profile tilting angles are optimized to give the desired contact pressure distribution throughout a wide range of pressures, hardware machining tolerances and different working temperatures within the admissible temperature range.

Especially in tandem with various primary seals, this new design promises to give an effective solution for modern hydraulic applications.

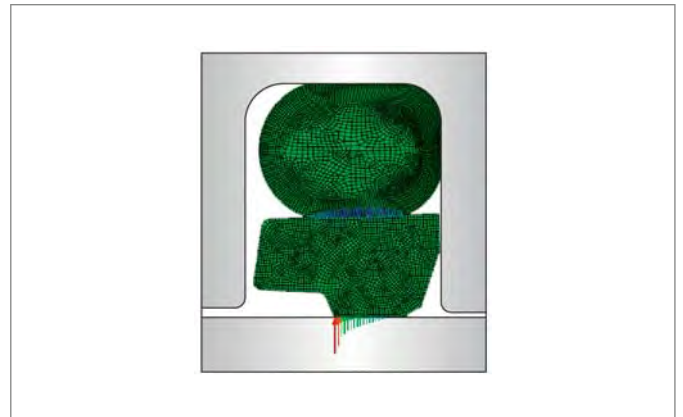


Figure 34: Zurcon® Rimseal IM

This profile is tested and proven to work efficiently within a Lubrication Management (LM) PUR system configuration.

Zurcon® Rimseal IM is able to combine very high abrasion and extrusion resistance together with chemical compatibility.

The wear resistance is improved even more with a LM configuration due to friction reduction within the whole sealing system compared to other traditional TPU solutions.

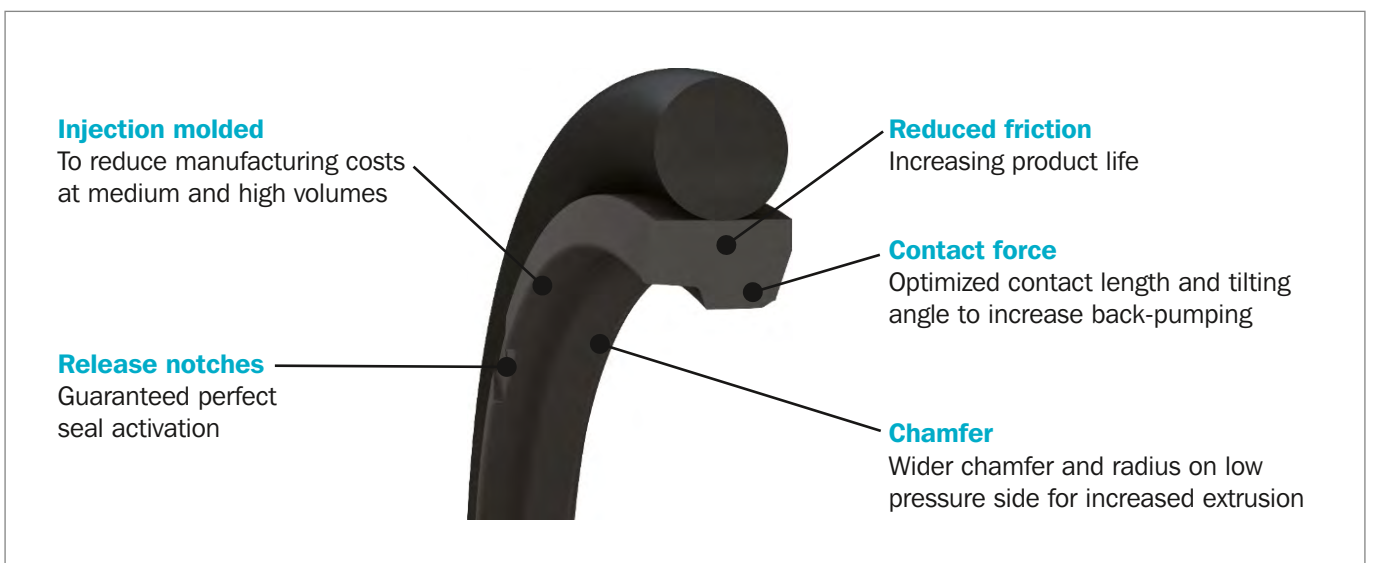


Figure 35: Zurcon® Rimseal IM design features



## METHOD OF OPERATION

Like all slipper seals, the initial compression is generated by O-Ring squeeze. The contact force distribution at low pressures is optimized for low friction and tight sealing.

Four radial notches at the back of the seal guarantee O-Ring activation, even in the cases of contact with the back side of the groove or for sudden pressure release when the pressure drops. A design shape at the outer corner was studied to increase extrusion resistance (Figure 34).

In Figure 35 shows Von Mises Stress at 3 different pressure levels: after installation, medium range and 25 MPa.

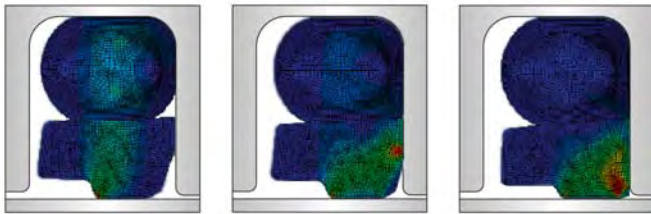


Figure 36: left: 0 MPa; center: 5 MPa; right: 25 MPa

Contact length and tilt angle are also optimized for seal stability at high pressures. The FEA design, shows very good positioning in the groove and relatively small deformation, keeping displacement to a low level with consequent lower material stress, which reduces extrusion risk. Zurcon® Rimseal IM is designed to control fluid film during both outstroke and instroke. The back-pumping function was improved with a special design on the low-pressure side which also provides additional extrusion resistance, unique to Zurcon® Z13 (Figure 36).

## ADVANTAGES

- Feasible both by injection moulding and by lathing from injection moulded TPU Zurcon® tubes.
- Increased extrusion resistance and outstanding abrasion resistance of TPU Zurcon® positions Zurcon® Rimseal IM as an effective and reliable choice for tandem seal configurations
- Calibrated rod contact pressure and reduced friction from optimized back-pumping behaviour give Zurcon® Rimseal IM the capability to control oil film, making it a very good choice as a secondary seal in Lubrication Management configurations

## APPLICATION EXAMPLES

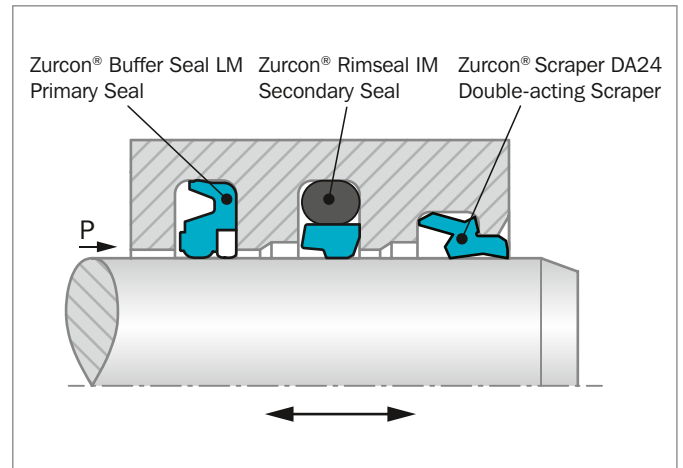


Figure 37: Tandem configuration

- Construction machinery
- Hydraulic cylinders
- Earth moving equipment
- Mobile hydraulics
- Agriculture



- Mobile cranes
- Fork lifts

### OPERATING CONDITIONS:

<b>Pressure:</b>	60 MPa in tandem system 25 MPa as individual element
<b>Velocity:</b>	0.5 m/s as primary seal 5 m/s with short strokes (<1 m) in tandem systems
<b>Temperature:</b>	-45 °C to +110 °C depending on O-Ring material
<b>Media:</b>	<ul style="list-style-type: none"> <li>- Mineral oil</li> <li>- Synthetic and natural esters</li> <li>- HEES, HETG up to +60 °C</li> <li>- Flame retardant fluids HF</li> <li>- Special optimized for flame retardant fluids (HFC) up to +60 °C</li> </ul>
<b>Installation:</b>	<ul style="list-style-type: none"> <li>- Standard mounting in closed grooves.</li> <li>- For Ø &lt;18 mm request a split groove.</li> <li>- No recalibration needed for installation in closed groove.</li> </ul>

### IMPORTANT NOTE

The above data are maximum values and cannot be used at the same time, e.g. the maximum operating speed depends on pressure, temperature and gap value. A combination of pressure and speed might cause local heat increases, so care should be taken when evaluating high values for the above parameters simultaneously.

### MATERIAL

Zurcon® Z13 is the 60 ShD TPU that combines excellent mechanical and elastic material properties:

- Temperature range from -45 °C to +110 °C (for short periods, up to +120 °C)
- Good combination of elasticity and tensile strength
- Low friction
- Excellent chemical compatibility
- Low compression set at high temperatures

**Table 24: Recommended materials**

Code	O-Ring Material Shore A	Code	O-Ring Temp. °C*
Z13	NBR 70	N	-30 to +100
	NBR 70 Low temp.	T	-45 to +80
	HNBR 70	H	-30 to +110
	FKM 70	V	-10 to (+200)

\* The O-Ring operation temperature is only valid in mineral hydraulic oil.

**Table 25: Z13 Chemical compatibility: General guideline (Laboratory compatibility tests 1,008 hours)**

FLUIDS TYPE	DIN / ISO Code	Temperatur	Results
Mineral Oils	HLP	+110 °C	Excellent
	HVLP		
	HLPD		
Synthetics fluids	HEES	+80 °C to +100 °C	Excellent
	HEPG (PAG)	+60 °C	Good
	HEPR (PAO)	+100 °C	Excellent
Water based fluids	HFA	+50 °C to +60 °C	Good
	HFC	+60 °C	Excellent
Synthetics water free fluids	HFDU	+100 °C	Excellent

The above results must be considered as general guidelines. We recommend verifying the compound compatibility with the specific fluids and temperature conditions experienced in the application.



## ■ Installation Recommendation

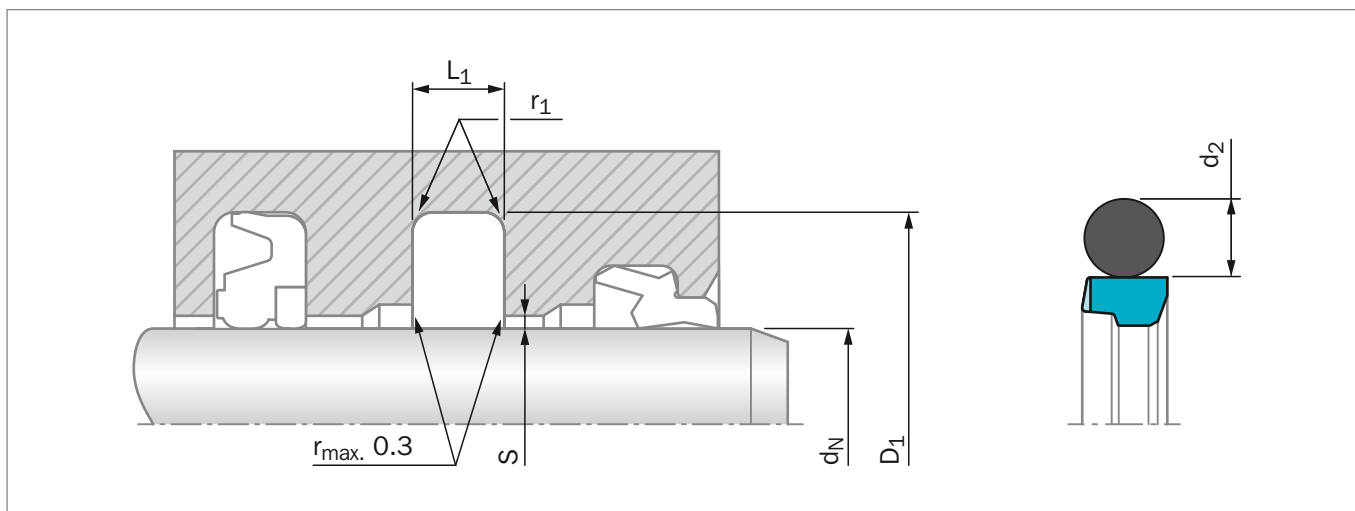


Figure 38: Installation Drawing

**Table 26: Installation Dimensions – Standard Recommendations**

Seal Series No.	Rod Diameter $d_N$ f8/h9			Groove Diameter $D_1$ H9	Groove Width $L_1 + 0.2$	Radial Clearance $S_{max}^{**}$ @ +110 °C				O-Ring Cross Section $d_2$
	Light Application	Standard Application	Heavy Duty Application			16 MPa	26 MPa	32 MPa	40 MPa	
RRB1	19 - 37.9	8 - 18.9***	-	$d_N + 7.3$	3.2	0.30	0.20	-	-	2.62
RRB2	38 - 199.9	19 - 37.9	8 - 18.9	$d_N + 10.7$	4.2	0.40	0.30	0.20	-	3.53
RRB3	200 - 255.9	38 - 199.9	19 - 37.9	$d_N + 15.1$	6.3	0.40	0.30	0.20	-	5.33
RRB4	256 - 399.9*	200 - 255.9	38 - 199.9	$d_N + 20.5$	8.1	0.50	0.40	0.30	0.25	7.00
RRB8	-	256 - 399.9*	200 - 255.9	$d_N + 24.0$	8.1	0.50	0.40	0.30	0.25	7.00
RRB5	-	-	256 - 399.9*	$d_N + 27.3$	9.5	0.60	0.50	0.40	0.35	8.40

Installation in closed grooves from diameters > 18 mm. Also for installation according to ISO 7425-2.

\* Max diameter for lathed seal from IM Z13 tube

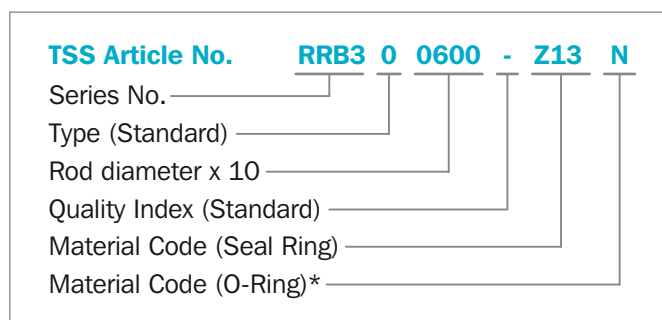
\*\* When installed as secondary seal utilize  $S_{max}$  of the primary seal.

\*\*\* Special type of mold is necessary

### ORDERING EXAMPLE

Zurcon® Rimseal IM complete with O-Ring:

<b>Rod diameter</b>	$d_N = 60.0$ mm
<b>Groove width:</b>	$L_1 = 6.3$ mm
<b>TSS Part No.:</b>	RRB300600 from Table 26 and Table 27



Zurcon® Rimseal IM is always supplied as a set with a Nitrile O-Ring, code N or T.


**Table 27: Installation Dimensions / TSS Article No.**

Rod Diameter	Groove Diameter	Groove Width	TSS Article No.	O-Ring Size
$d_N$ f8/h9	$D_1$ H9	$L_1$ +0.2		
<b>50.0</b>	<b>65.1</b>	<b>6.3</b>	<a href="#">RRB300500-Z13</a>	<b>56.52 x 5.33</b>
60.0	75.1	6.3	<a href="#">RRB300600-Z13</a>	66.04 x 5.33
65.0	80.1	6.3	<a href="#">RRB300650-Z13</a>	69.22 x 5.33
<b>70.0</b>	<b>85.1</b>	<b>6.3</b>	<a href="#">RRB300700-Z13</a>	<b>75.57 x 5.33</b>
75.0	90.1	6.3	<a href="#">RRB300750-Z13</a>	81.92 x 5.33
<b>80.0</b>	<b>95.1</b>	<b>6.3</b>	<a href="#">RRB300800-Z13</a>	<b>85.09 x 5.33</b>
85.0	100.1	6.3	<a href="#">RRB300850-Z13</a>	91.44 x 5.33
<b>90.0</b>	<b>105.1</b>	<b>6.3</b>	<a href="#">RRB300900-Z13</a>	<b>94.62 x 5.33</b>
95.0	110.1	6.3	<a href="#">RRB300950-Z13</a>	100.97 x 5.33
<b>100.0</b>	<b>115.1</b>	<b>6.3</b>	<a href="#">RRB301000-Z13</a>	<b>107.32 x 5.33</b>
105.0	120.1	6.3	<a href="#">RRB301050-Z13</a>	110.49 x 5.33
<b>110.0</b>	<b>125.1</b>	<b>6.3</b>	<a href="#">RRB301100-Z13</a>	<b>116.84 x 5.33</b>
115.0	130.1	6.3	<a href="#">RRB301150-Z13</a>	120.02 x 5.33
120.0	135.1	6.3	<a href="#">RRB301200-Z13</a>	126.37 x 5.33
<b>125.0</b>	<b>140.1</b>	<b>6.3</b>	<a href="#">RRB301250-Z13</a>	<b>129.54 x 5.33</b>
130.0	145.1	6.3	<a href="#">RRB301300-Z13</a>	135.89 x 5.33
<b>140.0</b>	<b>155.1</b>	<b>6.3</b>	<a href="#">RRB301400-Z13</a>	<b>145.42 x 5.33</b>
150.0	165.1	6.3	<a href="#">RRB301500-Z13</a>	158.12 x 5.33

All dimensions in **bold** type are in accordance with ISO 3320



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